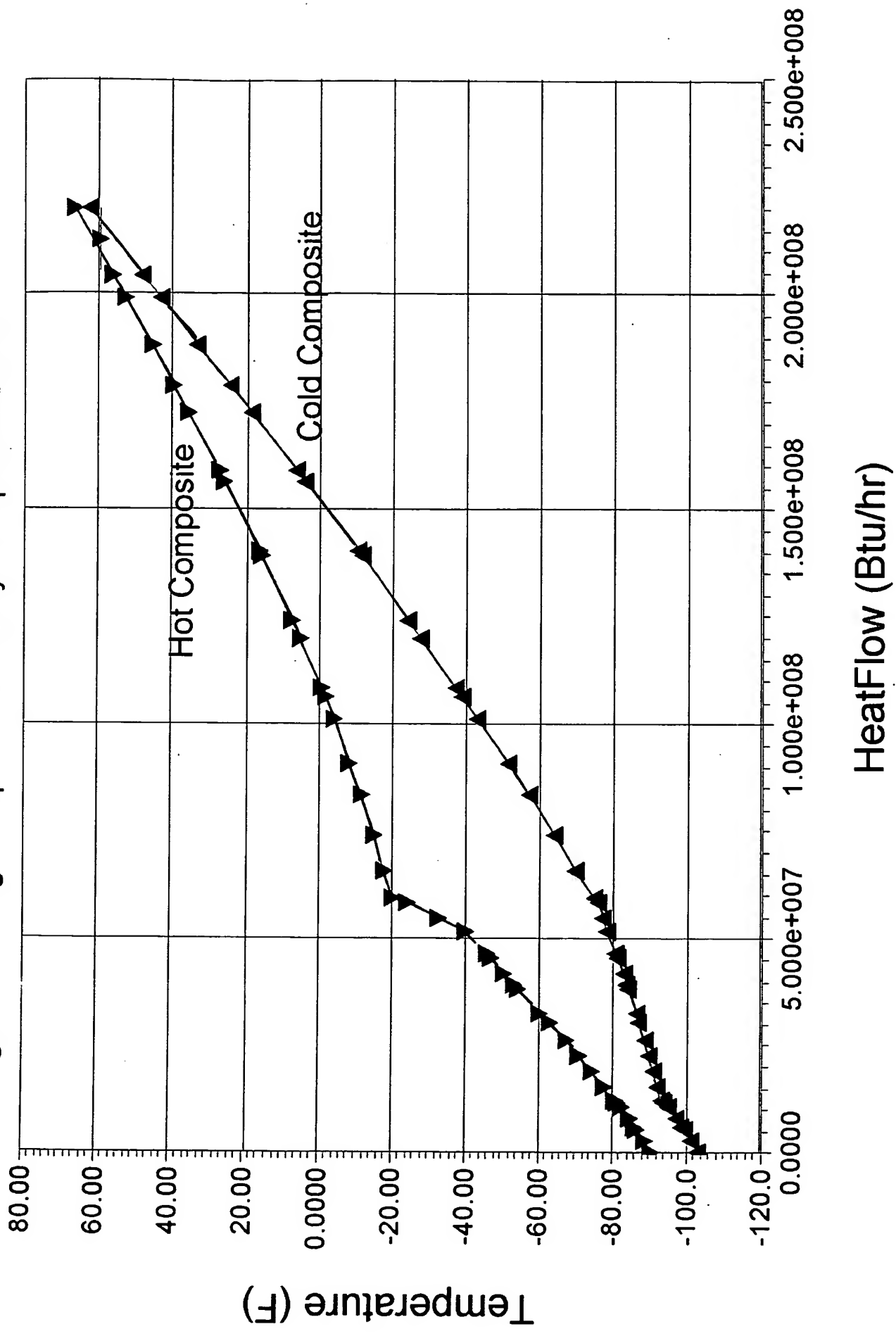
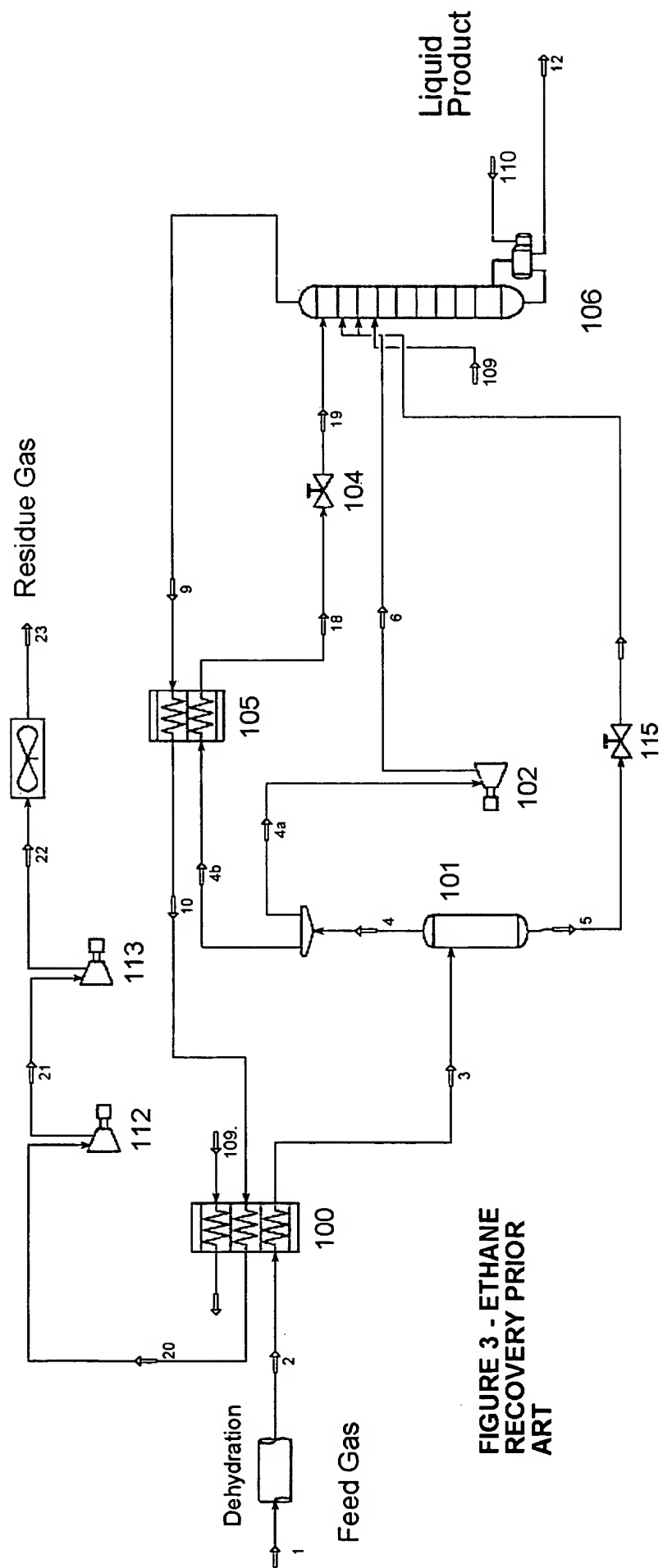


FIGURE 1 - PRIOR
 ART PROPANE
 RECOVERY

Figure 2A - High Propane Recovery Composite Curve





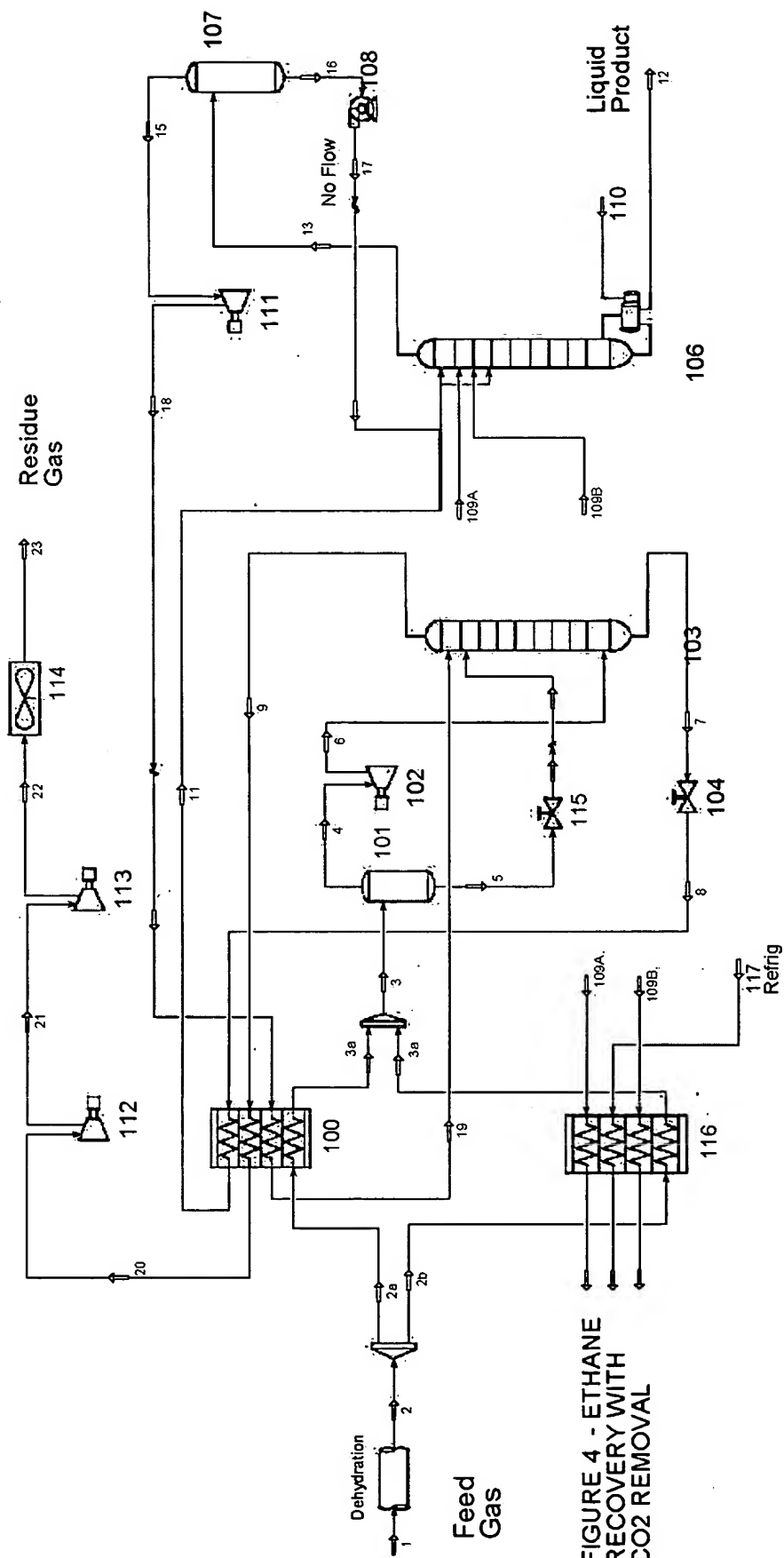


FIGURE 4 - ETHANE RECOVERY WITH CO₂ REMOVAL

Figure 4A - Ethane Recovery Composite Curve for Feed Exchanger 100

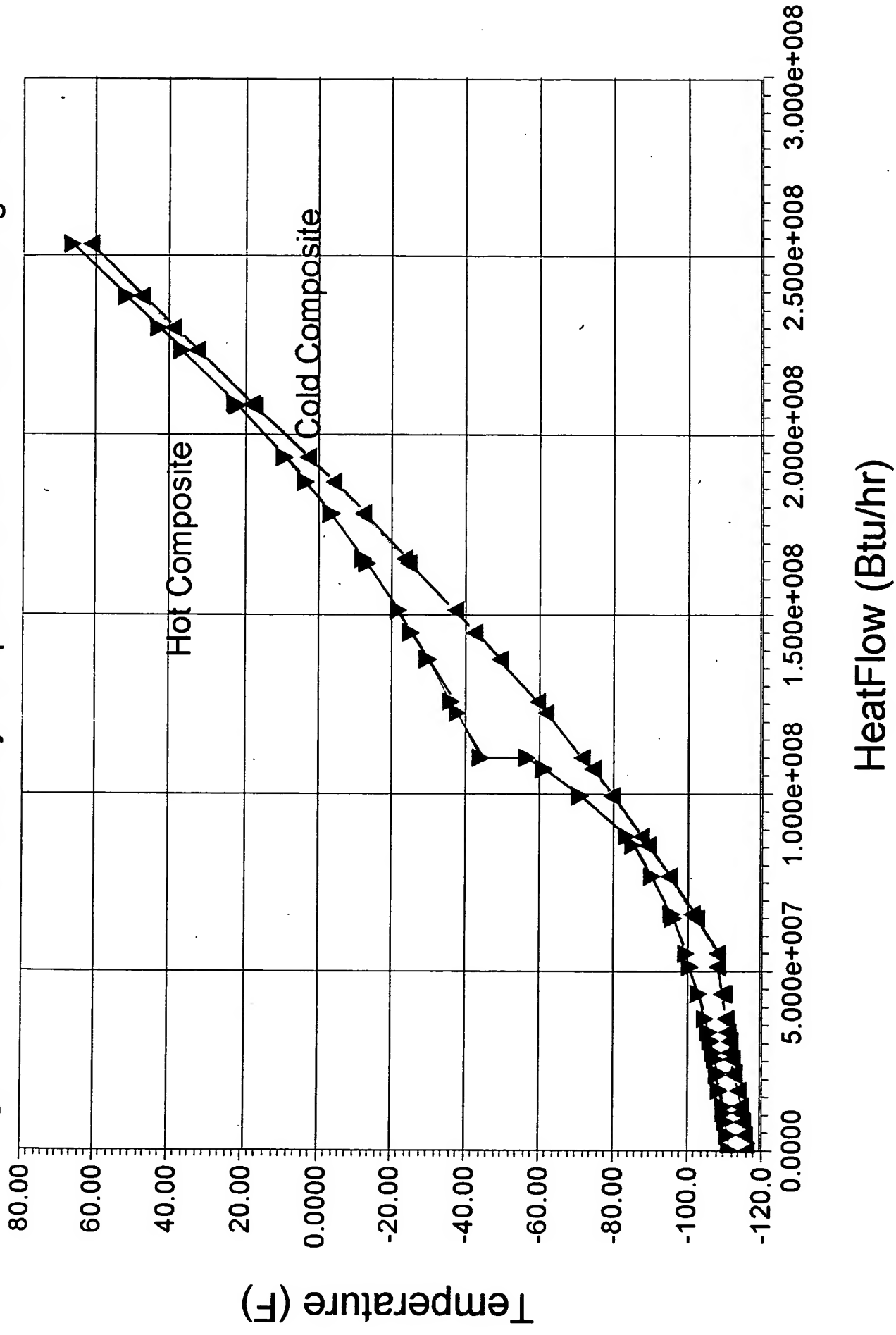
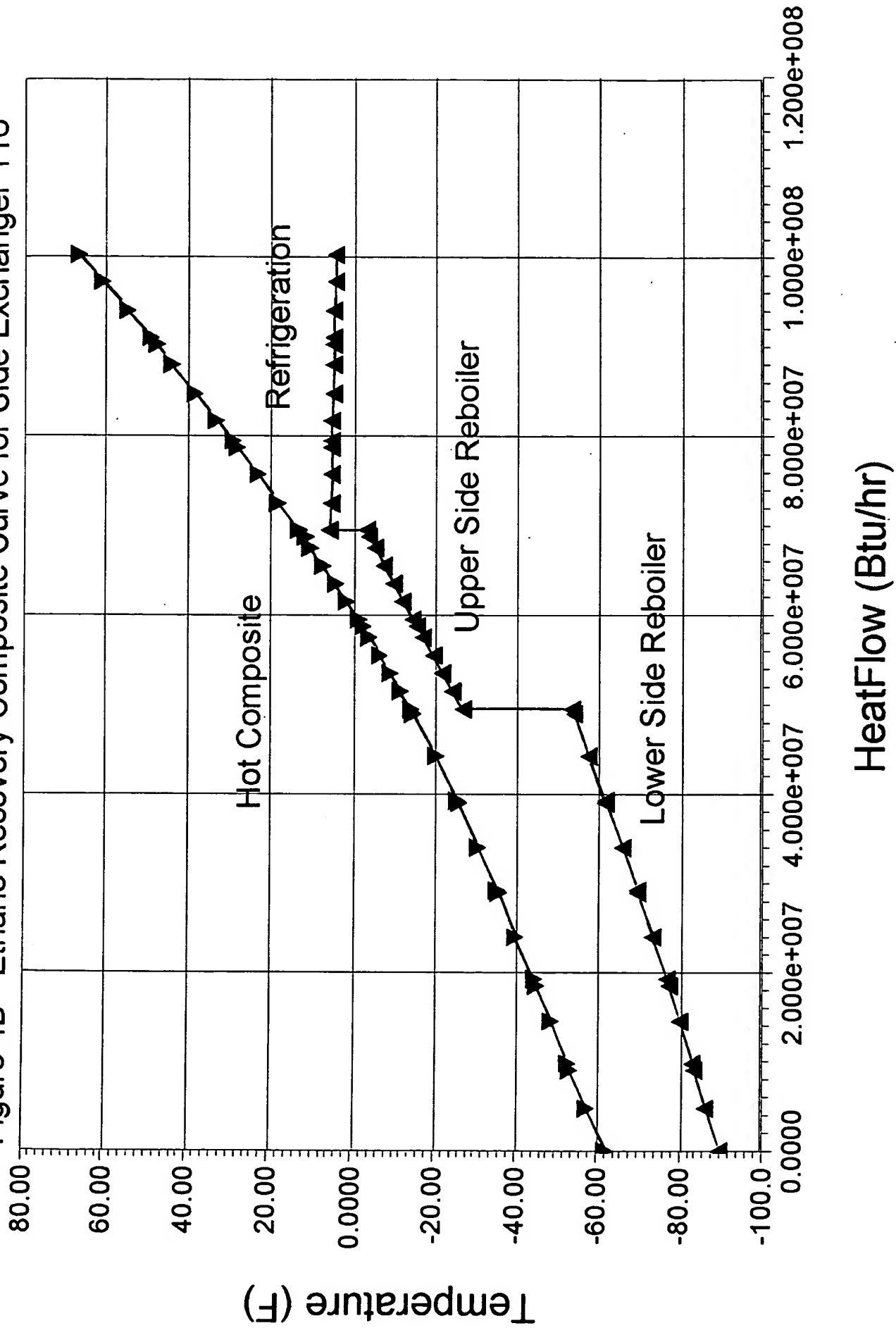


Figure 4B - Ethane Recovery Composite Curve for Side Exchanger 116



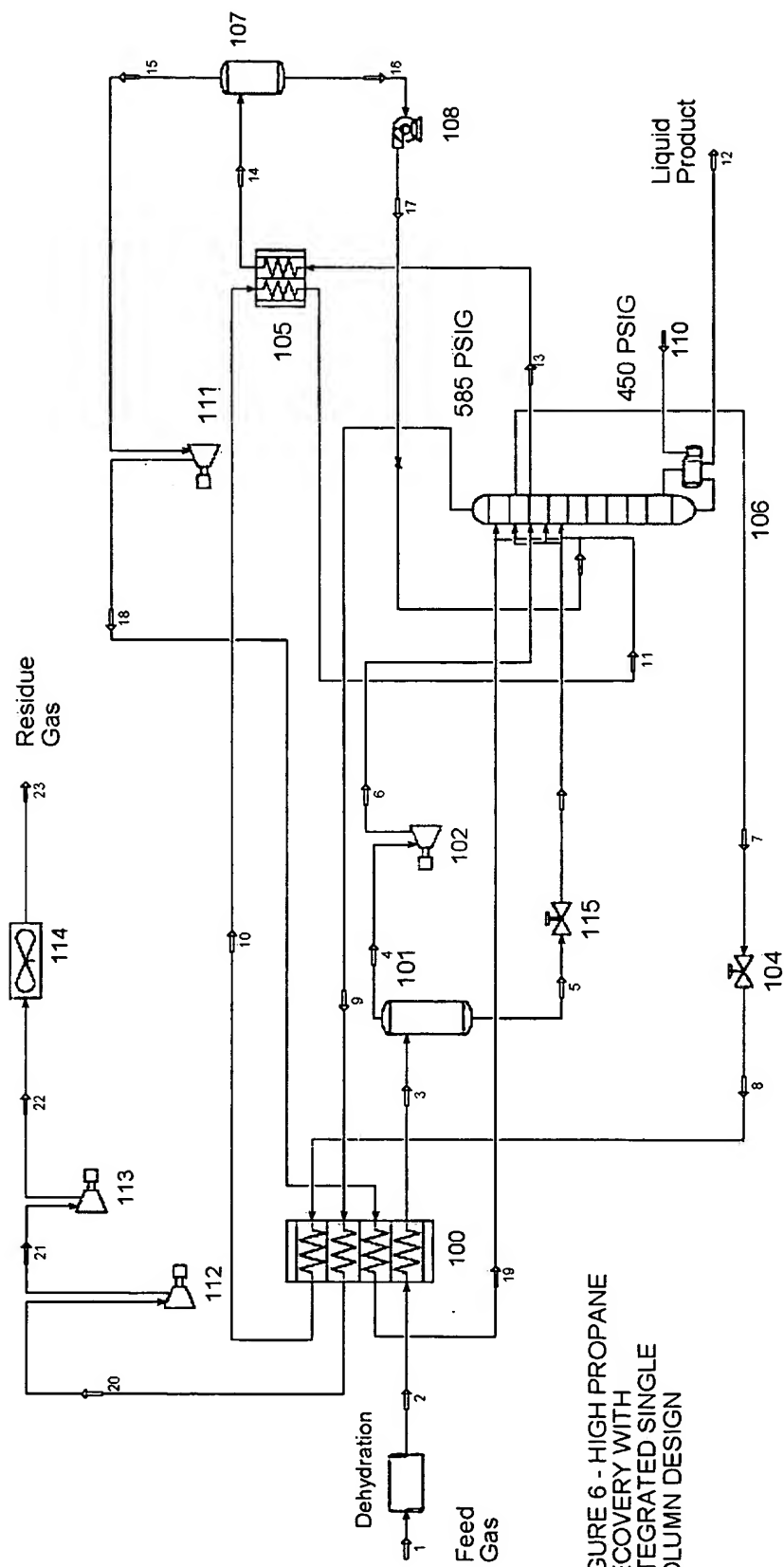


FIGURE 6 - HIGH PROPANE
RECOVERY WITH
INTEGRATED SINGLE
COLUMN DESIGN